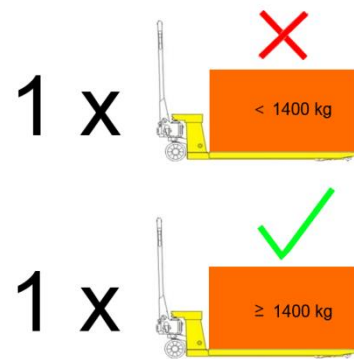
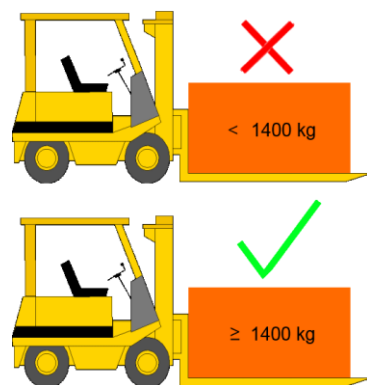




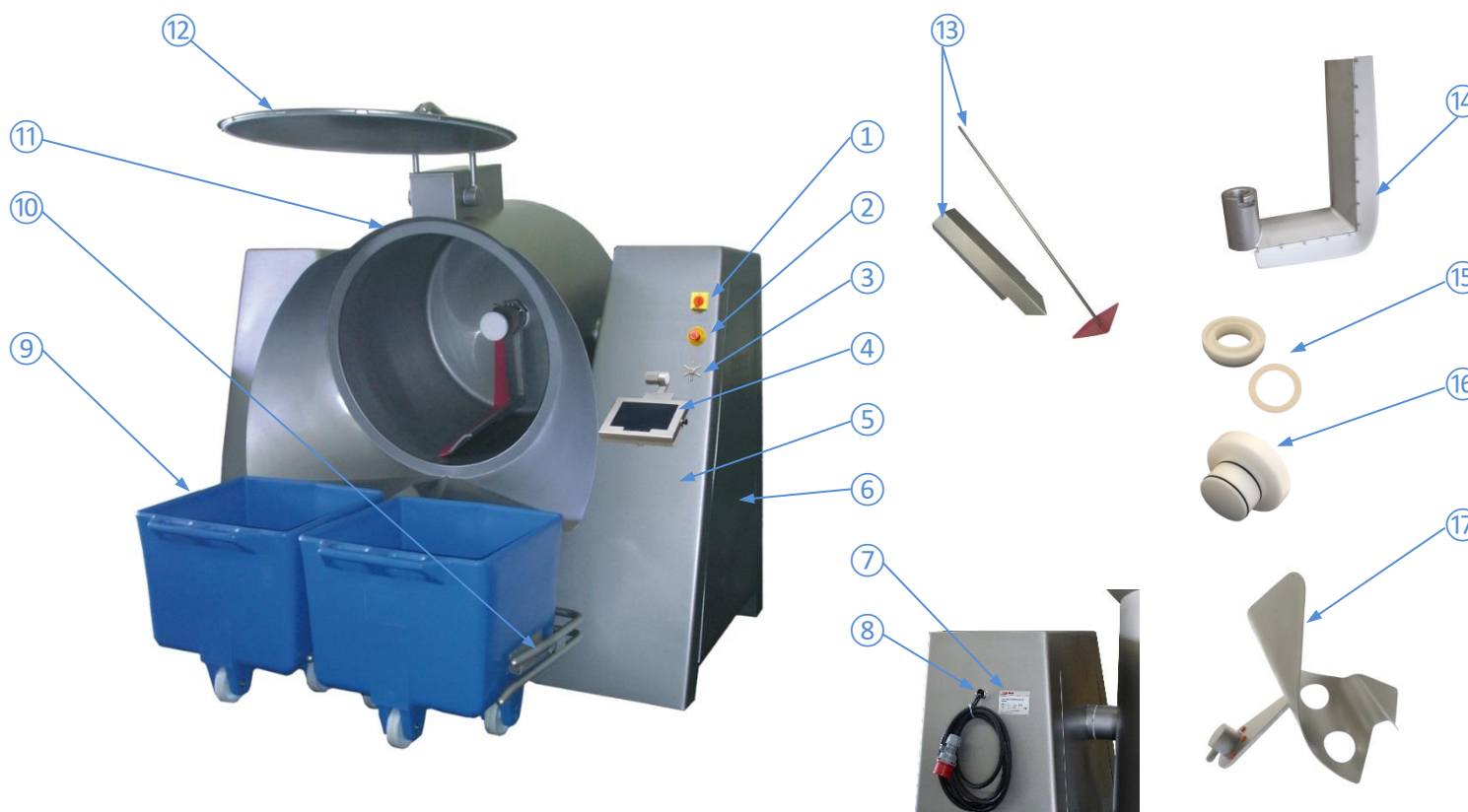
I • Installing the machine



Wooden board
Forklift



II • Operation



- 1) Main switch
- 2) Emergency-stop-button
- 3) Control wheel
- 4) Operation panel (Tablet-PC)
- 5) Lateral machine food
- 6) Side panel
- 7) Type plate
- 8) Power supply
- 9) Trolley
- 10) Lift system
- 11) Drum
- 12) Lid
- 13) Accessories
- 14) Tumbling arm
- 15) Ring
- 16) Plug
- 17) Mixing arm

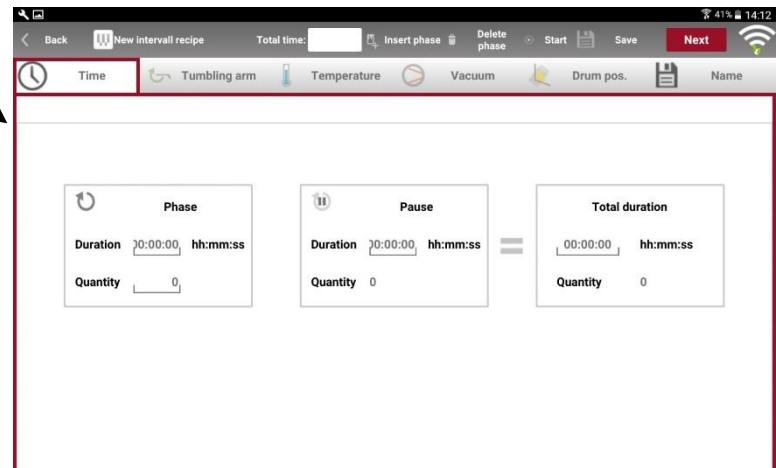
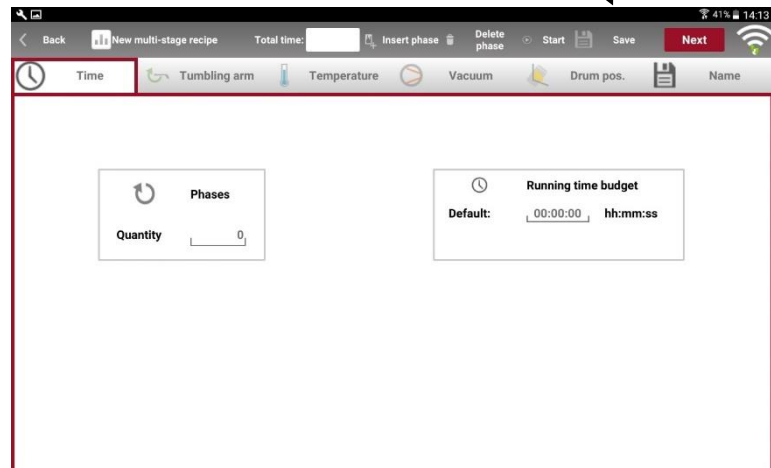
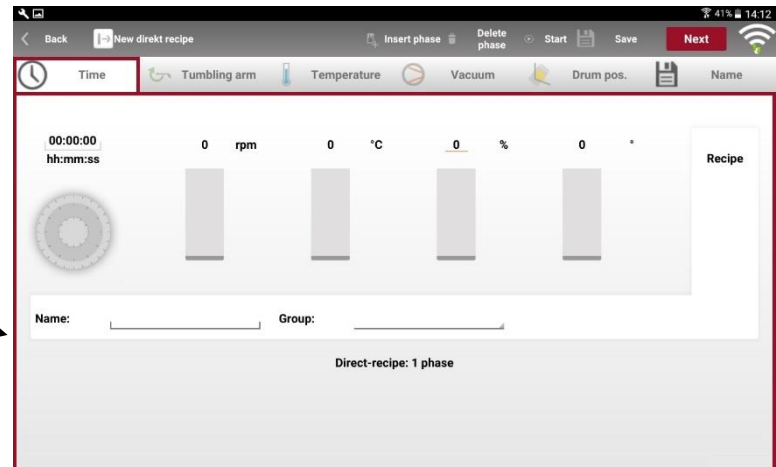
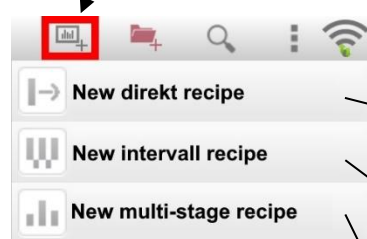
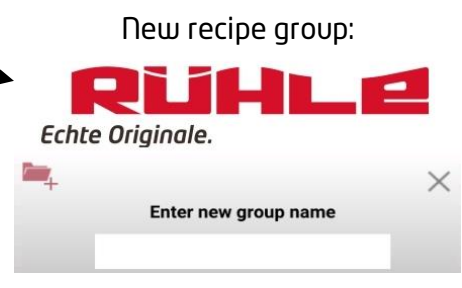
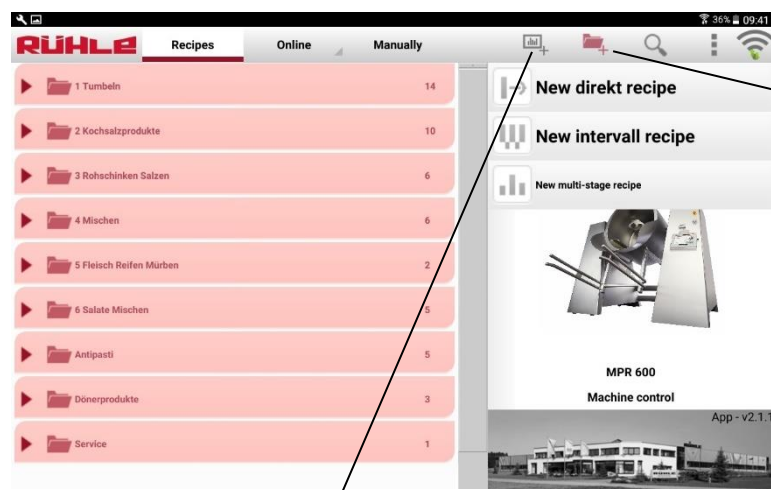
▶ • Recipe selection / Recipe start

(Manual settings) (Recipe start) (Recipe editor)

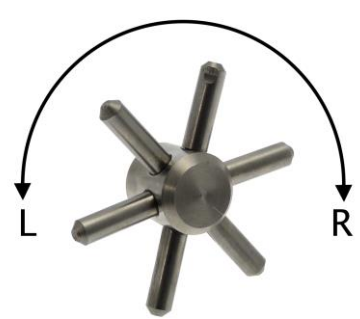
(Welcome screen) (Recipe selection) (Recipe)

The interface consists of several screens: a 'Welcome screen' with a list of recipe groups, a 'Recipe selection' screen with expandable recipe groups, and a 'Recipe' screen showing a list of recipes with their respective durations. A 'Manual settings' screen allows for manual control of parameters like Tumbling arm (rpm), Temperature (°C), Vacuum (%), Drum, and Lid. 'Start' and 'Edit' buttons are used to begin or modify a recipe.

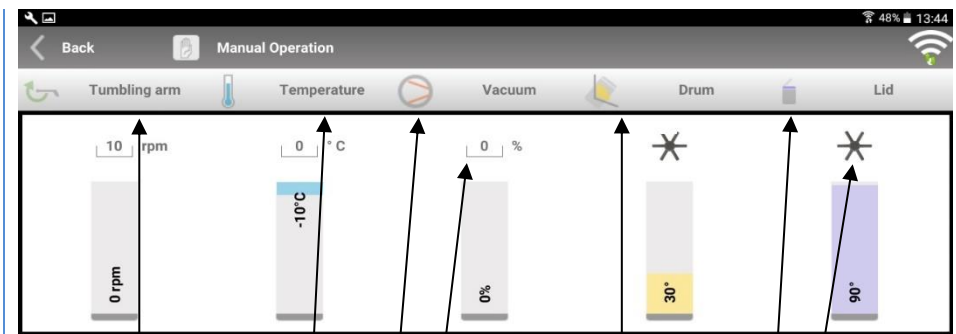
• Programming / Programming recipes



✳ Control wheel - Manual Operation



III Manual settings



Limit stop left	Limit stop right
Lid close	Lid open
Swing drum down	Swing drum up
Tumbling system counterclockwise	Tumbling system clockwise
Simultaneous movement of drum and arm (discharging)	Simultaneous movement of drum and arm (discharging)

Tumbling arm (0 rpm to 30 rpm)
 Temperature (-25°C to +30°C)
 Vacuum (0% to 90%)
 Drum (-10° to 100°)
 Lid (0° to 120°)
 Icon for manual control
 Input boxes

IV Cleaning

