



Quick installation guide

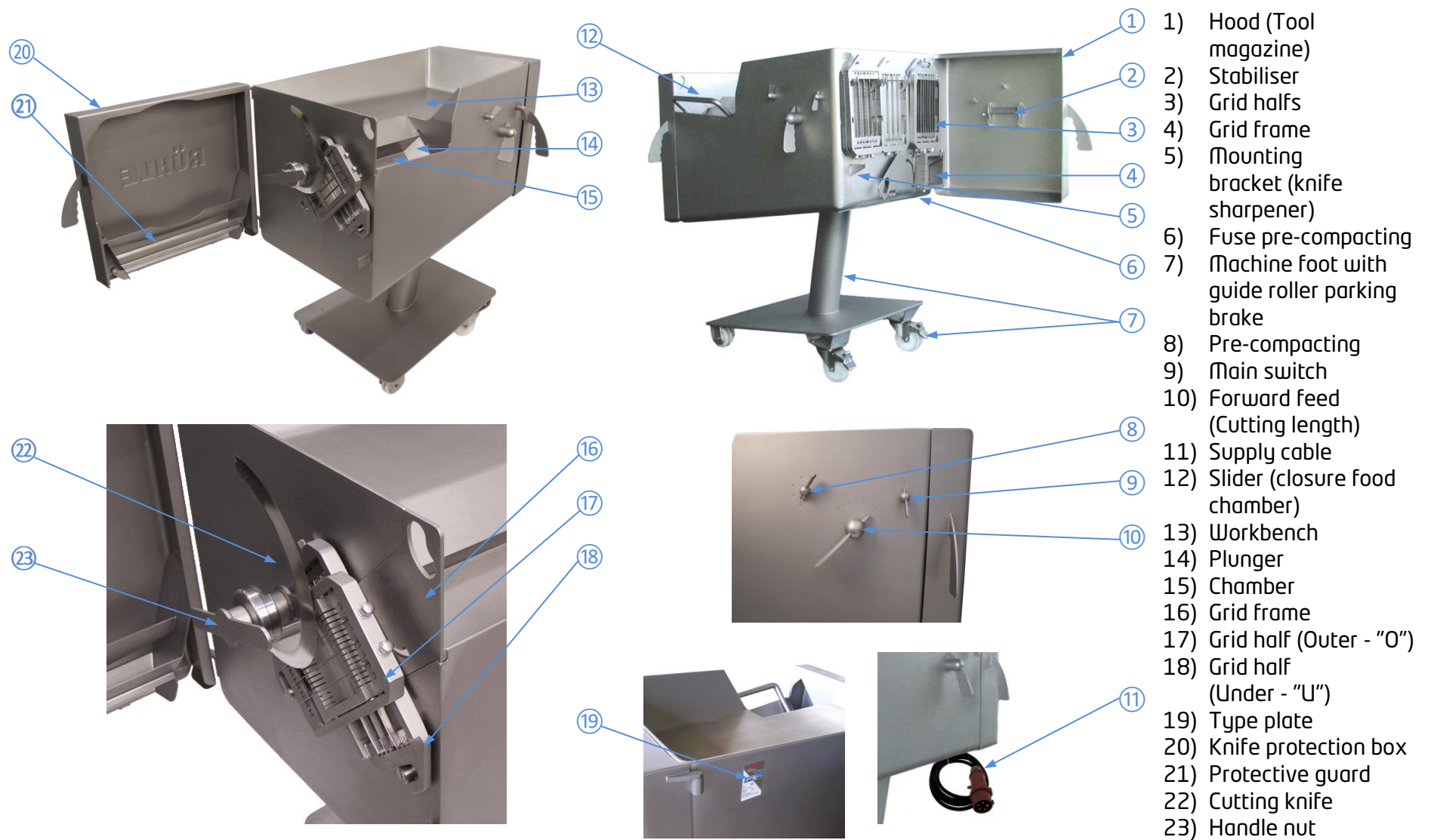
SR 1 / SR 1 Turbo

RÜHLE
Echte Originale.

I • Installing the machine



II • Operation



III • Power supply



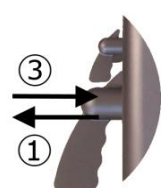
⑧ • Pre-compacting



⑨ • Main switch



⑩ • Forward feed



IV • Installing protective guard



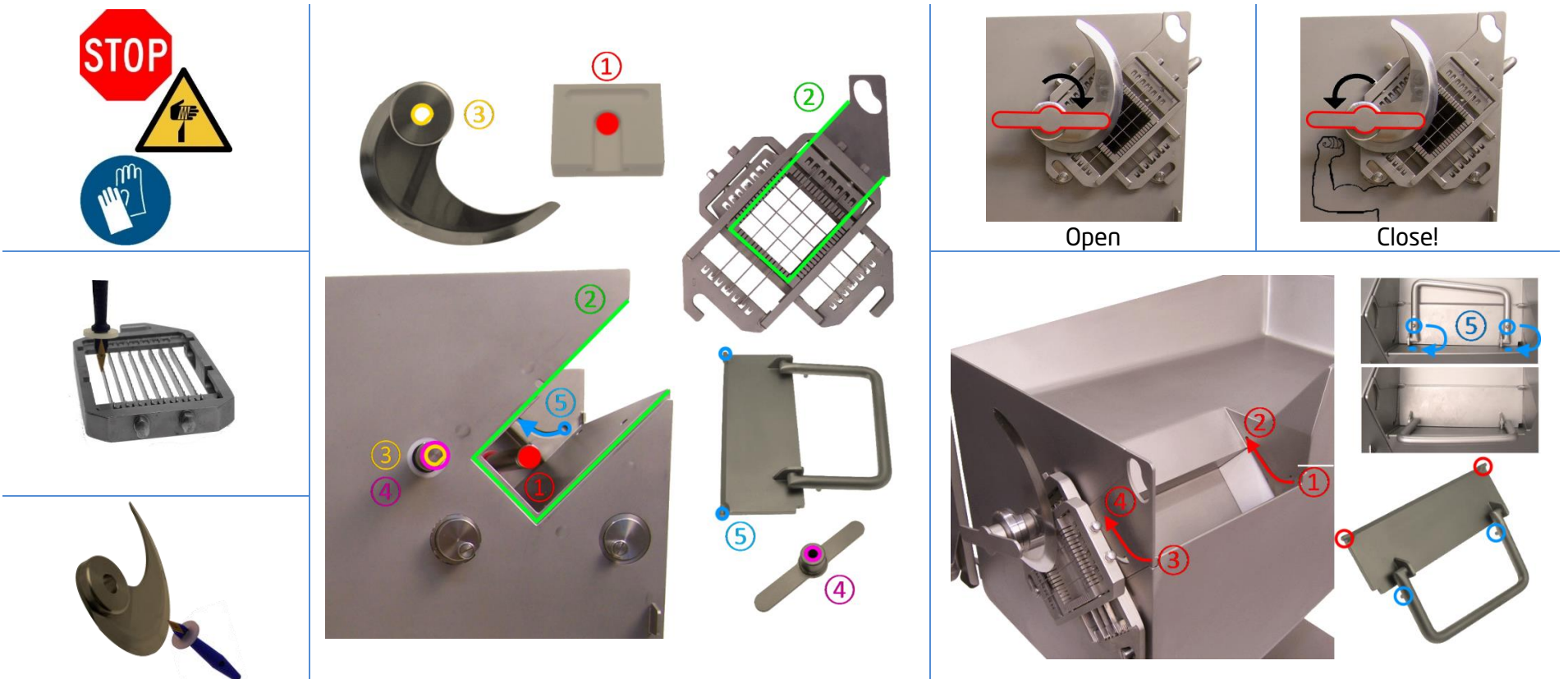
V • Box reception E1 / E2 / E3



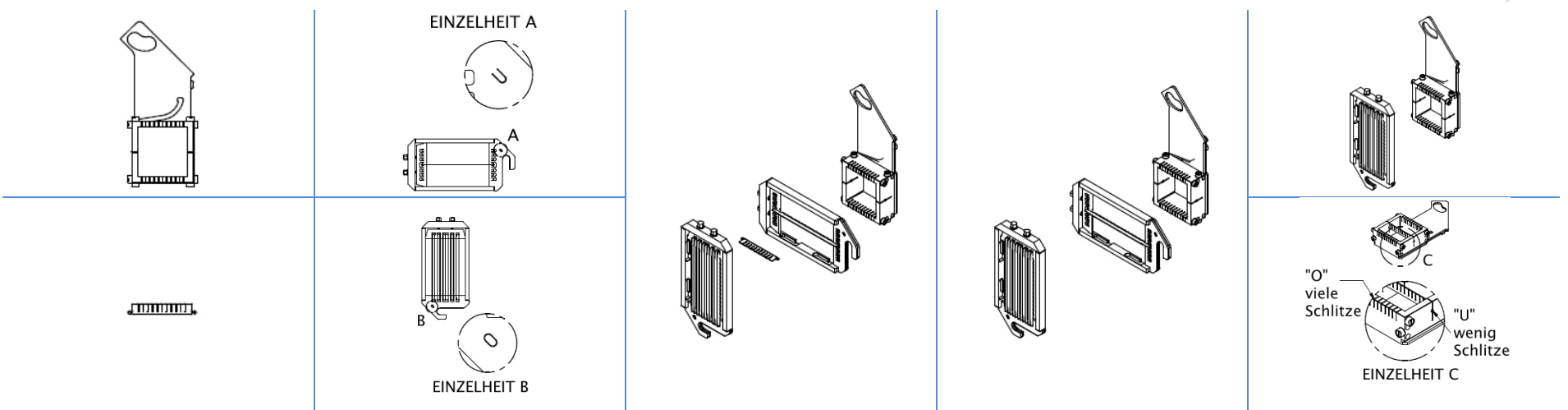
VI • Safety functions



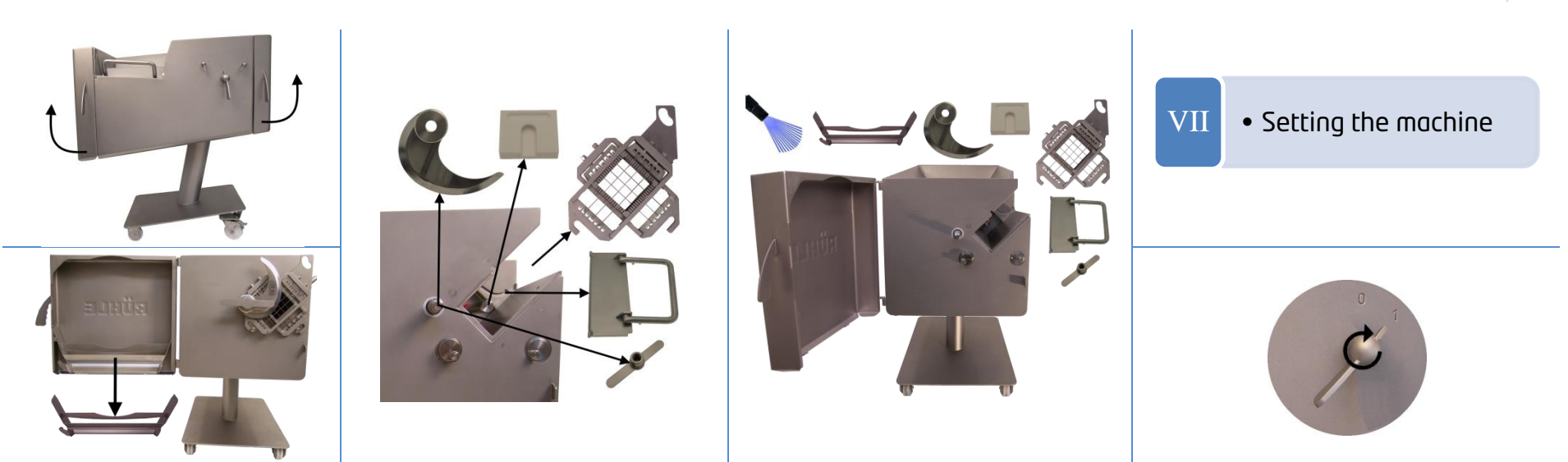
VII • Setting the machine



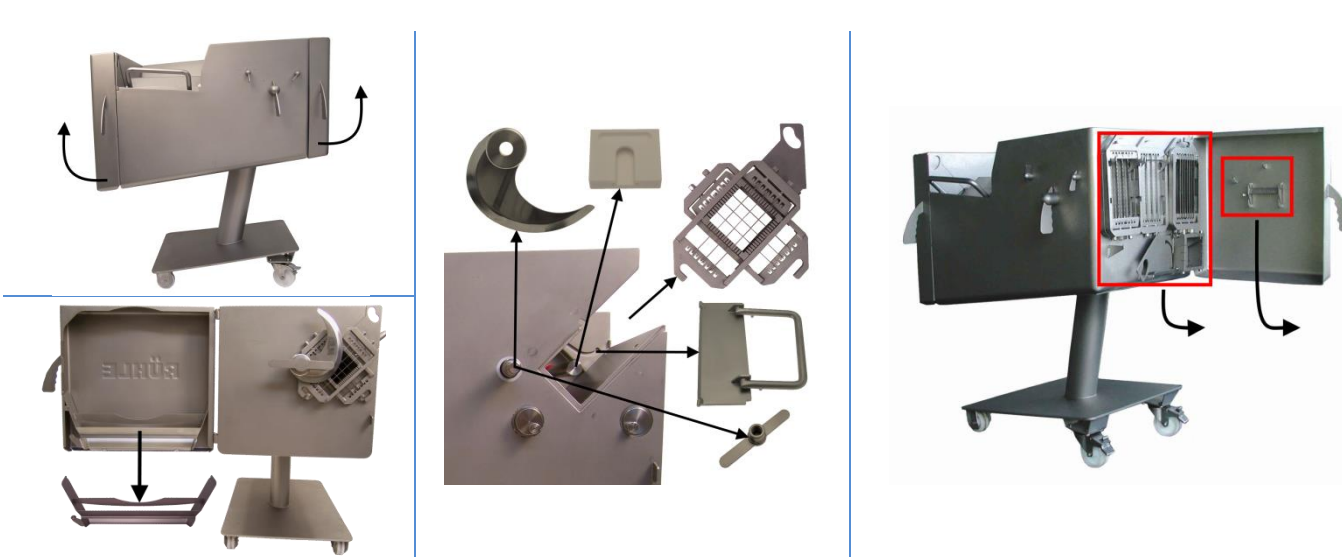
VIII • Grid / Grid set-up



IX • Initial operation



X • Cleaning (preparation)



XI • Cleaning





Translation of the original instructions

RÜHLE - Cutting machine

Type: SR 1 / SR 1 Turbo

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www.original-ruehle.de



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Status: 05 December 2022 (Version 2.2)

Changes reserved

1 Safety Instructions

!!! Observe the safety instructions during the installation, operation, cleaning and maintenance of the Rühle cutting machine!



Hazard potentially causing irreversible injuries if disregarded.



Warning, potentially causing serious injuries if disregarded.



Note



Work on electrical equipment of the machine may only be carried out by qualified technicians!



Always disconnect machine from the mains during this process!

1.1 Safety instructions

!!! A **supervisor** (responsible person) must be appointed for the machine!

This person must:

- a) Completely read and understand these operating instructions before transport, commissioning, setup, operation, cleaning, decommissioning, care / maintenance as well as dismantling / disposal!
- b) Prepare work instructions for the intended and safe transport, commissioning, setup, operation, cleaning, decommissioning, care / maintenance as well as dismantling / disposal!
- c) Make sure that the qualified workers have completely read and understood the respective work instructions according to section 1.1b!
- d) Proper functioning of the protective devices must be checked at least once a year by a Rühle service technician!

e) Provide personal protective equipment!

All life cycles phases:



Wear foot protection!



Wear hand protection!



Wear protective clothing!

Cleaning; care / maintenance; dismantling:



Wear eye protection!



Use light breathing mask!

!!! The **operator** must operate the machine according to the intended use and strictly observe all points listed in the "Operation" work instructions prepared by the supervisor.

!!! Before putting the machine into operation for the first time and on each working day, the **operator** must check the functionality of the following safety devices:

- a) Visual check for changes or damages on all machine sides and accessible machine parts, e.g. the cut-off knife. The machine must be shut down in the event of any damages or changes!
- b) Check the safety switches as follows:
Install a protective guard in the knife protection box, insert the grate frame, close the knife protection box, insert the slider and close the funnel with it.
 - Start the machine. - Turn the main switch to "0 - Off". - If the machine does not switched off, it must be shut down immediately!

- Start the machine. - Open knife protection box 20 mm wide. - If the machine does not switched off, it must be shut down immediately!
- Start the machine. - Open the slider of the funnel 20 mm wide. - If the machine does not switched off, it must be shut down immediately!

!!! To **shut down** the machine the main switch must be turned to "0" - OFF" and the power plug pulled from the outlet! The machine must be secured against further use!

!!! The **supervisor** must arrange for the repair of the non-functional safety device by a Rühle service technician. Until the corresponding parts have been repaired, the supervisor must ensure that the machine or parts of the machine are under no circumstances put into operation!

!!! The **cleaning personnel** must observe the work procedures from the "Cleaning" work instructions prepared by the supervisor.

!!! The **maintenance personnel** may only carry out work specified as "Regular care", unless any other authorisation has been issued in writing by the manufacturer of the machine. The maintenance personnel must observe the work procedures from the "Maintenance" work instructions prepared by the supervisor.

The power plug must be disconnected for maintenance work!

!!! The machine may not be modified.

!!! Only Rühle spare parts and accessories may be used.

!!! The operating instructions as well as all other technical documents included must be supplied completely when reselling the machine.

1.2 Remaining risk of accidents

!!! All life cycles phases



Damaged knife elements must be replaced!

Cut protection gloves must be worn when working:

- on the open knife protection box,
- on the cut-off knife,
- on the grate knives of the knife levels,
- in the funnel, e.g. to remove product.



Reaching into the machine or the funnel during operation is strictly prohibited!

Reaching below the knife protection box into the cutting area is strictly prohibited!

Any manipulation and bypassing of the safety devices is strictly prohibited!



With an unattended machine the knife protection box and the hood to the tool magazine must be closed before leaving the workplace!



When processing very watery products, spraying from the funnel may occur in spite of installed slider! With such product it is recommended to stand to the side of the funnel when the machine starts.

!!! Maintenance



The machine must be disconnected from the mains when performing maintenance work!



The protective covers (control cabinet, floor cover) may be removed only while performing maintenance!

1.3 Intended Use

The cutting machine may only be used to cut non-frozen foodstuff into cubes, strips and slices. Special accessories are required for chop slices! The max. room temperature may be 12 °C for reasons of food hygiene!

This machine may not be operated by persons under the age of 18!



Claims of any type because of damages due to non-intended use are ruled out!

Misuse:

- Any use other than the one listed above is strictly prohibited and is considered misuse!
- Operating the machine in explosion hazard areas is prohibited!
- Handling / processing products and materials not belonging to food products is prohibited!
- Handling / processing of products containing bones, with the exception of chop slices, is prohibited!

2 Installation instructions

Installation and commissioning of the machine may only be carried out in the presence of a Rühle service technician or by persons authorised by Rühle.

Rühle GmbH Lebensmitteltechnik shall not be liable for any damage resulting from non-compliance with these operating instructions.

2.1 Machine transport and setup

Please refer to the short instructions supplied with the machine regarding transport and setup of the cutting machine.



The machine and machine parts must be transported by 2 persons (1x operator of floor conveyor / 1x transport supervision).

The power supply line must not be damaged by driving over or pinching it!

The machine must be decommissioned until a damaged power supply line has been repaired!



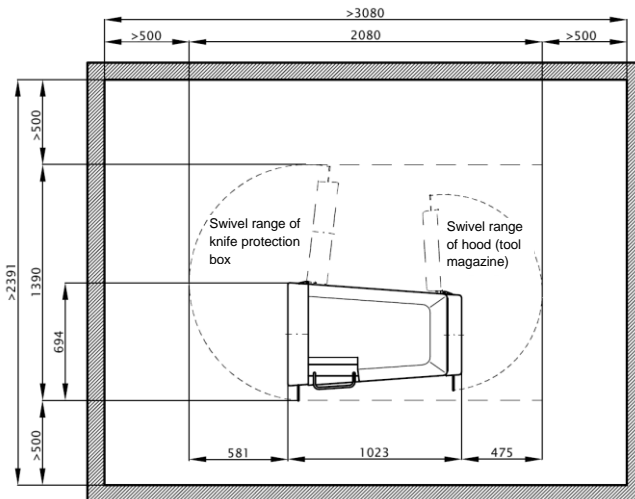
Make sure the machine is stable!

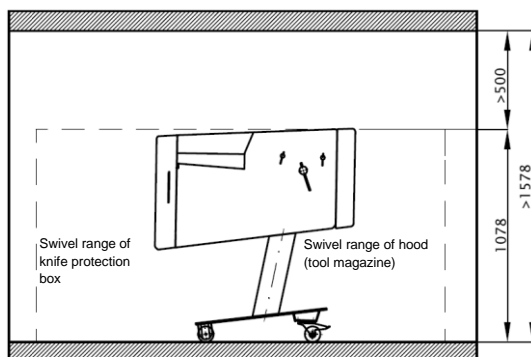
The machine may not be set up in an elevated position!

Foundation load: 7,8 kN/m²!

Set up the machine on a solid level floor with sufficient load bearing capacity!

2.2 Workplace description





The work area around the machine is at least 0.5 m on all sides; for maintenance work it is at least 1 m; if used as passage way, it is at least 1.2 m.

2.3 Connecting the machine

The machine is connected to a three-phase current outlet; its data (voltage, amperage) must agree with the specifications on the type plate of the machine.



The machine must be decommissioned until a damaged power supply line has been repaired!

The power supply line must be regularly checked!

Check the correct rotational direction of the machine by starting it. The machine does not start in case of wrong rotational field!



- In such a case, an electrician must change the direction of rotation inside the mains plug.
- The power supply to the machine must be fuse-protected with 16A secured with an AC/DC sensitive ground-fault circuit interrupter (type B).

3 *Operating instructions*

Please refer to the short instructions supplied with your machine for the operation of your cutting machine.



Follow also the safety instructions in Chapter 1.1!



In its respective life cycle phases (transport, commissioning, setup, operation, cleaning, decommissioning, care / maintenance, dismantling / disposal) this machine is designed for 1-person operation! When using this machine, no other person may be present near the machine. The exception (2-man operation):

- Transport of machine and machine parts
- Commissioning
- Maintenance activities



The operator must make sure that no persons, who do not know the hazards of the machine or cannot anticipate them, are about in the area of the machine!



The operator controls may only be operated by touching it with the fingers. Using any objects (e.g. blade) is prohibited!

After each change of the cut-off knife or grate the cut-off knife must be turned clockwise 2 times by means of the handle nut to ensure that it does not collide with the grate frame or the knife levels!

4 Cleaning instructions

The cutting machine has been designed to allow for complete cleaning of all parts that come into contact with the food product.

4.1 Safety instructions

- Follow also the safety instructions in Chapter 1.1!
- The cleaning staff must notify the supervisor immediately of any defects on the machine!
- The cleaning staff must use the specified cleaning agents and disinfectants!
- Germ reduction is achieved only by correct cleaning and subsequent disinfection!
- Appropriate material (e.g. brushes, rags, ...) is required and must be provided for the proper procedures of the above!
- Cleaning products and disinfectants approved for the food product area and suitable against contamination (e.g. protein, limescale, ...) must be used!
- The cleaning agents and disinfectants must be prepared to a solution as described in the product data sheet of the manufacturer!
- Personal protective equipment must be worn!



Cleaning with high-pressure cleaners

is permitted only for:

- all outside surfaces,
- inside of the knife protection box,
- inside of the hood (tool magazine),
- (working) funnel and
- cutting chamber

All other parts and surfaces may be cleaned only with normal water pressure!

4.2 Cleaning agents and disinfectants

Recommended cleaning agents and disinfectants:

Art. No.	Product name	Description	pH value	Concentration for application [%]	Exposure times [min]	Temperatures [°C]	
15207	FINK - Spül ASS	Alkaline foam cleaner, mild	alkaline	1.0 - 5.0	5 - 15	20 - 50	daily
19402	FINK - Superfettlöser	Alkaline foam cleaner		0.5 - 5.0	5 - 20	20 - 50	
10030	FINK - FC 30	Cleaning and disinfection, combined		1.0 - 3.0	5 - 15	20 - 50	
18556	FINK - FC Powerfoam A2	Alkaline foam cleaner		1.5 - 3.0	5 - 20	20 - 50	
13308 *)	FINK - Antisept G	Disinfectant for spray application, QAC		0.5 - 3.0	5 - 15	20 - 40	
17107	FT 107 DES	Disinfection		2.0 - 5.0	15 - 30	20 - 40	
13302	FINK - Antisept A	Alcohol-based disinfectant	neutral	100	5	RT	daily
13304	FINK - Antisept E	Alcohol-based disinfectant		100	5	RT	
18803	FINK - Alu-Reiniger	Acid foam cleaner	acid	2.0 - 5.0	5 - 15	20 - 50	Once in 2 weeks
17043	FT 43 SR	Acid foam cleaner		1.0 - 5.0	5 - 15	20 - 50	
18550	FINK - FC Powerfoam S1	Acid foam cleaner		1.0 - 2.0	5 - 20	20 - 50	
17310	Ökoron® 10	Disinfectant, acid		0.3 - 1.0	20 - 30	5 - 70	
17307	Ökoron® 7S	Disinfectant, acid		0.5 - 2.0	1 - 20	5 - 60	
17312	Ökoron® 12	Acid disinfection		0.5 - 3.0	5	Cold	
17313	Ökoron® 13	Acid disinfection, foamable		0.1 - 1.0	5	45	
17900	Ökoron® SR	Ecological cleaner	acid	1.0 - 5.0	15 - 20	20 - 55	daily

*) 13308, FINK - Antisept G Because of customer-specific application prohibitions, QAC-containing products are sometimes not used since the IFS standard must be met. Possible alternative products would be, for example, FT 107 DES.

Supplier:

FINK TEC GmbH, Oberster Kamp 23, 59069 Hamm, Germany
Tel. +49 2385-730 / info@finktec.com / www.finktec.com

4.3 Cleaning procedure

Please refer to the short instructions supplied with your machine for carrying out the cleaning procedure.

Cleaning preparations:

- To ensure optimum cleaning, some components of the machine must be removed.
- Start the machine first for 2 seconds and stop it again to move the die plate to the cleaning position.
- Remove any objects lying on the machine.
- Remove the slider (funnel closure).
- Remove the die plate.
- Remove the box dolly and Euro boxes under the knife protection box.
- Open the knife protection box and the hood (tool magazine).
- Unscrew the handle nut.
- Remove the cut-off knife as well as the grate frame with the knife levels.
- Remove the protective guard installed in the knife protection box.
- Remove the objects from the tool magazine (grate frame, knife levels, stabilisers as well as the knife sharpener, if applicable).

5 Service: Care, maintenance, repair

Any work related in any way with service may be carried out only by Rühle service technicians and by persons authorised by Rühle in writing. In this regard, a distinction is made between regular care and maintenance and repair. The respective qualification certificate must be issued explicitly for the corresponding work.



Follow also the safety instructions in Chapter 1.1!



Notify and obtain permission from Rühle customer service if welding or cutting work is required on the machine!

Wear cut protection gloves when working on the blades!



Reaching into the inside of the machine by opening the floor covers is strictly prohibited when performing activities of "Regular Care"!



Make sure when working on the electrical equipment of the machine that



- this is only done by qualified personnel!
- the machine is always disconnected from power!

5.1 Regular care

Regular care of the machine must be carried out at least once per week. This prevents malfunctions and signs of wear.

Any abnormalities detected during regular care must be reported to the supervisor! He must immediately initiate correction or maintenance or notify Rühle Service!

Care schedule:

- Disassemble the machine according to the cleaning instructions. Check for any parts moving with difficulty, material abrasion or other signs of wear and tear.
- Remove the cut-off knives with the knife sharpener and check them for any damage or broken blades.
- Sharpen the grate knives in the knife levels with the knife sharpener and check them for any damage or broken blades.



Grate knives must be resharpened at least every 50 working hours on a slip-resistant underlay using only little pressure and a Rühle knife sharpener!

- d) Check the slider (funnel closure) and its guide pins for damages and abrasion; remove sharp edges!
- e) Check the guide rails of the slider (funnel closure) in the machine and the grate frame; remove sharp edges!
- f) Check the rollers of the eccentric shafts (drive shaft for the knife level) and of all grate frames:
 - a. For easy running and axial play!
 - b. For abrasion (plane surfaces)!
 - ⇒ Replace defective rollers!
 - ⇒ In case of abrasion, check the corresponding sliding surface on all knife levels for damages!
 - ⇒ Replace defective knife levels!
- g) Visually check for changes or damages on all machine sides and accessible machine parts, e.g. the knife levels. The machine must be shut down in the event of any damages or changes!

5.2 Regular maintenance

Regular maintenance of the machine must be carried out every 2000 hours of operation but at least once per year.

Maintenance schedule:

- a) Inspect the safety devices as outlined in Chapter 1.1 Safety Instructions!
- b) Test run with open machine (caution: moving parts)!
- c) All inspection activities and sharpening tasks specified under "Regular Care"!
- d) Check the synchronism of the eccentric shafts; adjust if necessary!
- e) Check the distance between cut-off knife and grate frame; adjust if necessary!
- f) Inspection of the main coupling and freewheeling bearings!
- g) Checking the pre-pressing function and the safety clutch!
- h) Checking the feed settings!
- i) Check radial shaft seals for leak tightness; replace otherwise!

- j) Grease all lubricating nipples and moving parts in the machine compartment!
- k) Read operating hours!

5.3 Repair and spare parts

As a damaged part on a machine is usually damaged due to causes unrelated to the part, always carry out a fault diagnosis.

For this reason, contact our Service Hotline at +49 7748-523-11 for spare parts or technical faults. Please keep the machine type and number ready.

6 Disposal



All materials and operating fuels must be separated and disposed of in accordance with nationally applicable regulations!

1. The following components contain oil:
 - Main drive for cuttingDispose of the oil properly!
2. The following components contain lubricating grease:
 - DC drive for the pre-pressing function
 - Free-wheeling rollersDispose of the lubricating grease properly!
3. The following components contain lubricating oil:
 - All chains and their gear

7 Technical documentation

7.1 Technical data

Connection voltage:	400 V 50/60 Hz 3-phase AC / N / PE
Power consumption:	2.1 kW
Full-load current:	4.4 A

Back-up fuse max.:	16 A
Protection class:	IP54
Protection class:	1
Ambient temperature:	+2 °C to + 40 °C
Cut product temperature:	-5 °C to + 80 °C
Dimensions, W × H × D:	2080 × 1078 × 1390 mm
Funnel size:	100 × 100 × 350 mm
Cut-off length:	1 - 32 mm
Cutting speed	
SR 1:	80 sections/min
SR 1 Turbo:	160 sections/min
Cutting output max.	
SR 1:	900 kg/h
SR 1 Turbo:	1500 kg/h
Size of knife level to	
grate frame 5x:	5, 10, 20, 24, 50 mm
grate frame 6x:	6, 12, 24, 50 mm
grate frame 8x:	8, 16, 24, 33, 50 mm
Approved Euro boxes:	E1, E2, E3
Machine weight:	270 kg
Transport weight:	400 kg
Foundation load:	7,8 kN/m ²
Emission sound pressure level:	76.3 dB(A) averaged, when idling accuracy class 2, as per EN ISO 3744: 2010
Measuring instrument:	Brüel & Kjær Type 2240

The data on the type plate principally applies; it is located on the back of the machine. In case of deviations contact the manufacturer for a written confirmation of the data!

If your country requires a ground fault circuit interrupting device as protective measure, a ground fault circuit interrupting device (type B), AC/DC sensitive, must be used.

7.2 *Electrical circuit diagram*

The electrical circuit diagram of your machine is located in the electrical control cabinet and must be supplied when reselling the machine!

8 EC Declaration of Conformity according to Directive 2006/42/EC [for SR 1]

The manufacturer herewith declares		that the following product	
Name:	Rühle GmbH	Type:	SR 1
Legal form:	Lebensmitteltechnik	Designation:	Cutting machine
Address:	Beim Signauer Schachen 10 D - 79865 Grafenhausen	From series no.:	2248

complies with all relevant provisions of the directive indicated above, including any changes to it that are valid at the time of the declaration.

The product complies with all relevant provisions of the following additional EU Directives and standards, including any changes to these that are valid at the time of the declaration:

- DIN EN 1672-2: 2009-07 Food processing machinery - Basic concepts - Part 2: Hygiene requirements
- DIN EN 60204-1: 2007-06 Safety of machinery - Electrical equipment of machines - Part 1: General requirements
- DIN EN 13871: 2011-02 Food processing machinery - Cubes cutting machinery - Safety and hygiene requirements
- EG 1935/2004 Regulation on materials and articles intended to come into contact with food.
- EU 10/2011 Regulation on good manufacturing practice for materials and articles intended to come into contact with food.
- EG 2023/2006 Regulation on good manufacturing practice for materials and articles intended to come into contact with food.

Signed by:		Person authorised for the documentation:	
Place of issue:	79865 Grafenhausen	Name:	Jürgen Stegerer
Date of issue:	01 July 2011	Address:	Rühle GmbH Beim Signauer Schachen 10 D-79865 Grafenhausen
Function of the signing person in the company:	Management		
Name of the signing person:	Mr. Claus Rühle		

Signature:



A declaration of conformity for your machine (serial number), with updated content, if necessary, can be requested from RÜHLE GmbH.

9 EC Declaration of Conformity according to Directive 2006/42/EC [for SR 1 Turbo]

The manufacturer herewith declares		that the following product	
Name:	Rühle GmbH	Type:	SR 1 Turbo
Legal form:	Lebensmitteltechnik	Designation:	Cutting machine
Address:	Beim Signauer Schachen 10 D - 79865 Grafenhausen	From series no.:	2245

complies with all relevant provisions of the directive indicated above, including any changes to it that are valid at the time of the declaration.

The product complies with all relevant provisions of the following additional EU Directives and standards, including any changes to these that are valid at the time of the declaration:

- DIN EN 1672-2: 2009-07 Food processing machinery - Basic concepts - Part 2: Hygiene requirements
- DIN EN 60204-1: 2007-06 Safety of machinery - Electrical equipment of machines - Part 1: General requirements
- DIN EN 13871: 2011-02 Food processing machinery - Cubes cutting machinery - Safety and hygiene requirements
- EG 1935/2004 Regulation on materials and articles intended to come into contact with food.
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- EG 2023/2006

Place of issue: 79865 Grafenhausen
 Date of issue: 01 July 2011
 Function of the signing person in the company: Management
 Name of the signing person: Mr. Claus Rühle

Signed by:

Person authorised for the documentation:

Name: Jürgen Stegerer
 Address: Rühle GmbH
 Beim Signauer Schachen 10
 D-79865 Grafenhausen

Signature:



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