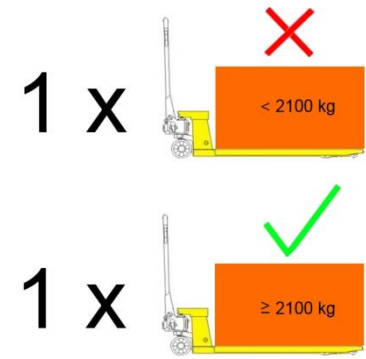
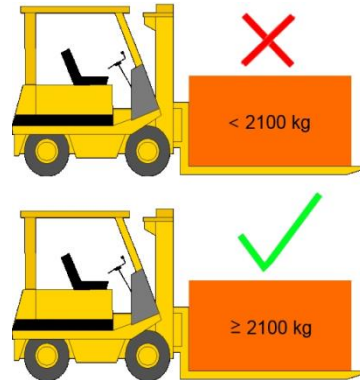
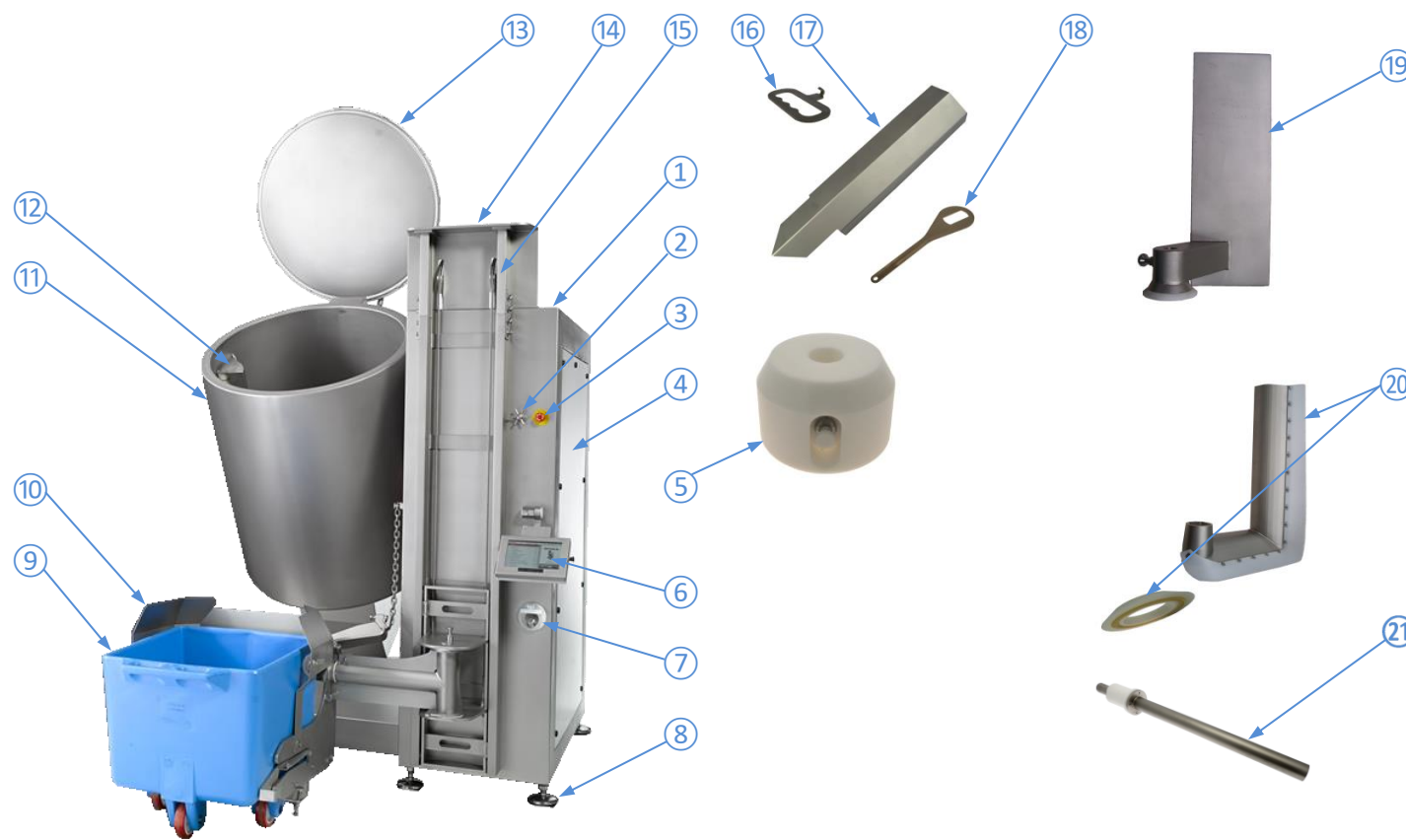




I • Installing the machine



II • Operation



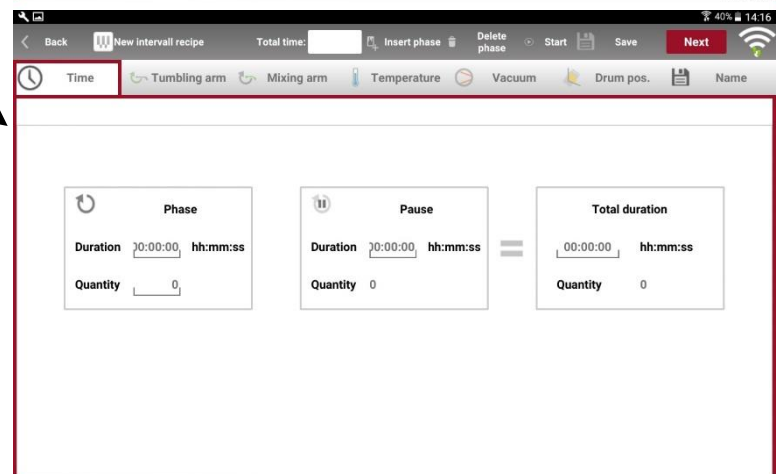
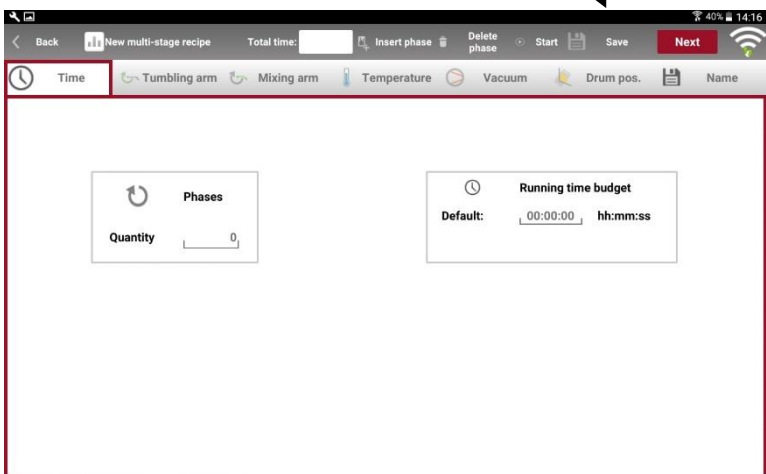
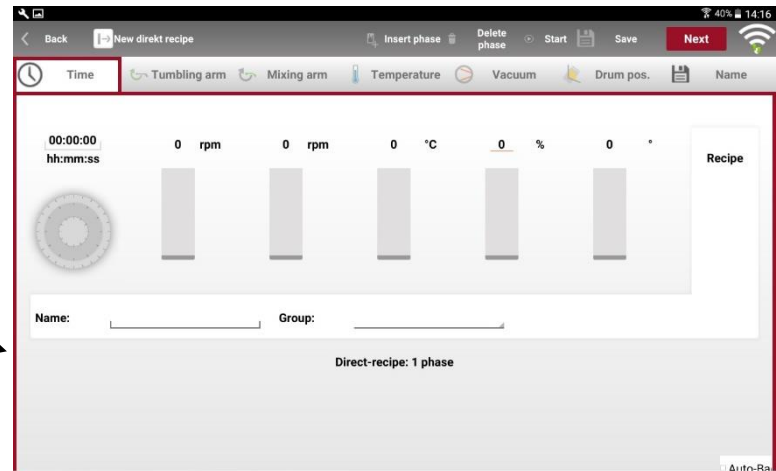
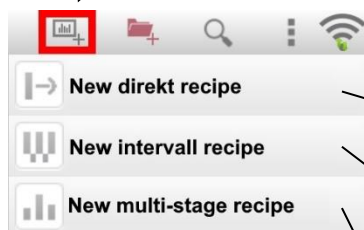
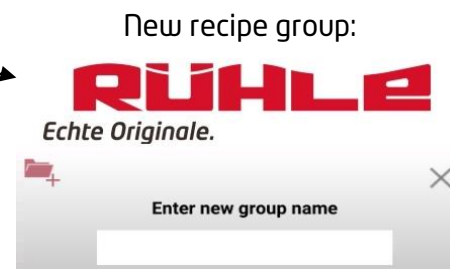
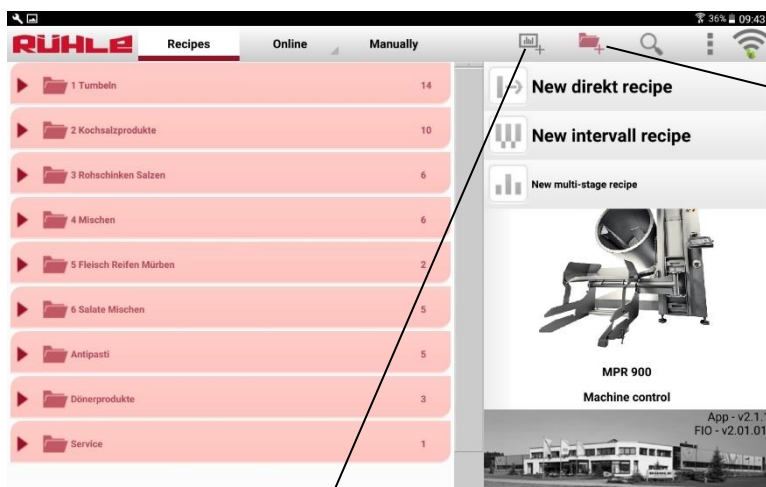
- 1) Frame
- 2) Control wheel
- 3) Emergency stop button
- 4) Side panel
- 5) Plug for work without mixing arm
- 6) Operation panel (Tablet-PC)
- 7) Condensation flap
- 8) Machine foot
- 9) Trolley (optional)
- 10) Trolley reception
- 11) Drum
- 12) Tumbling system
- 13) Lid
- 14) Bail wire rope
- 15) Lift system
- 16) Mounting aid scraper
- 17) Discharging aid (Trolley connection)
- 18) Installation wrench trolley reception
- 19) Mixing arm
- 20) Tumbling arm
- 21) Mounting aid tumbling arm

• Recipe selection / Recipe start

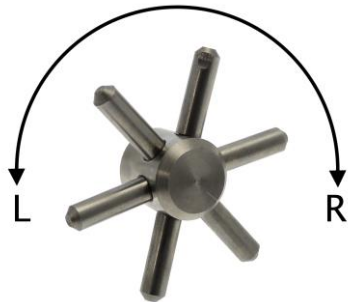
The app interface consists of several screens:

- (Welcome screen):** Shows a list of recipe groups such as '1 Tumbeln', '2 Kochsalzprodukte', '3 Rohschinken Salzen', '4 Mischen', '5 Fleisch Reifen Mäßen', '6 Salate Mischen', 'Antipasti', 'Dönerprodukte', and 'Service'.
- (Recipe selection):** Shows a hierarchical view of recipe groups and individual recipe names.
- (Recipe):** Shows a detailed view of a selected recipe with a list of steps and their durations, such as '1 Verarbeitungsfleisch 5 min', 'Brät entlüften', 'Fleischsalat lang', 'Frikadellen', and 'Rohwurst'.
- (Manual settings):** A screen for manual operation with sliders for 'Lifting aid', 'Tumbling arm', 'Mixing arm', 'Temperature', 'Vacuum', 'Drum', and 'Lid'. It includes 'Start' and 'Edit' buttons.

• Programming / Programming recipes

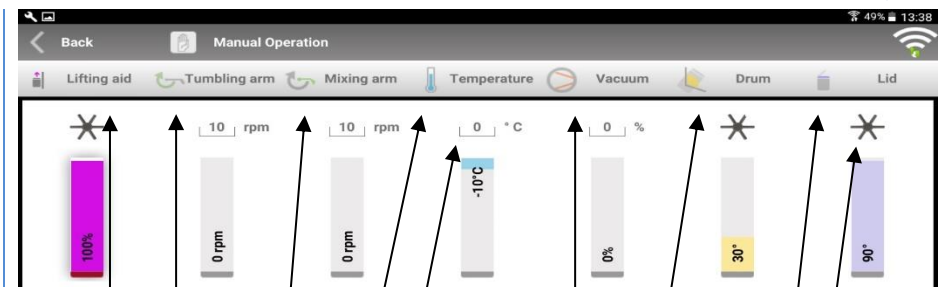


✳ • Control wheel - Manual operation



Limit stop left	Limit stop right
Lid close	Lid open
Swing drum down	Swing drum up
Lifting aid downwards	Lifting aid upwards
Tumbling system counterclockwise	Tumbling system clockwise
Simultaneous movement of drum and arm (discharging)	Simultaneous movement of drum and arm (discharging)

III • Manual settings



Lifting aid
Tumbling arm (0 rpm to 25 rpm)
Mixing arm (0 rpm to 25 rpm)
Temperature (-25°C to +30°C)
Input boxes

Vacuum (0% to 90%)
Drum (30° to 102°)
Lid (0° to 100°)
Icon for manual control

III • Cleaning

