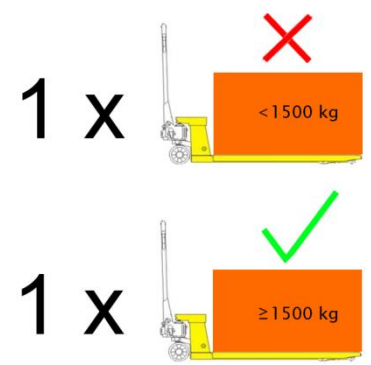
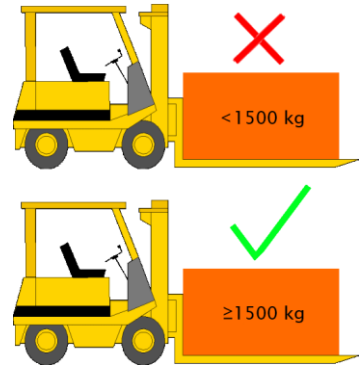




I • Installing the machine



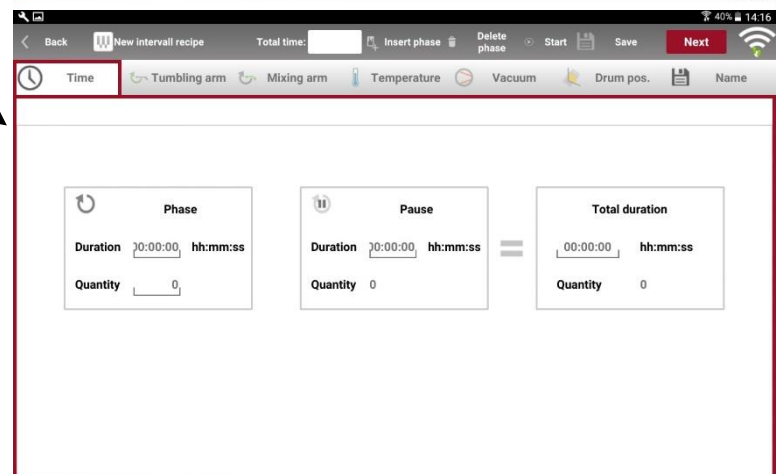
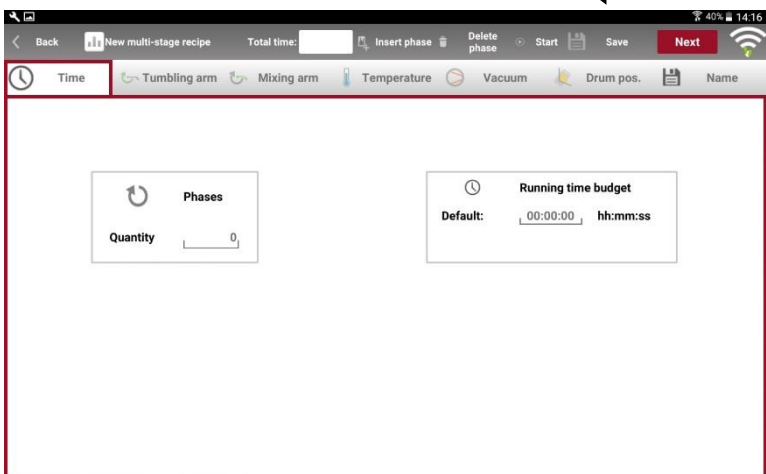
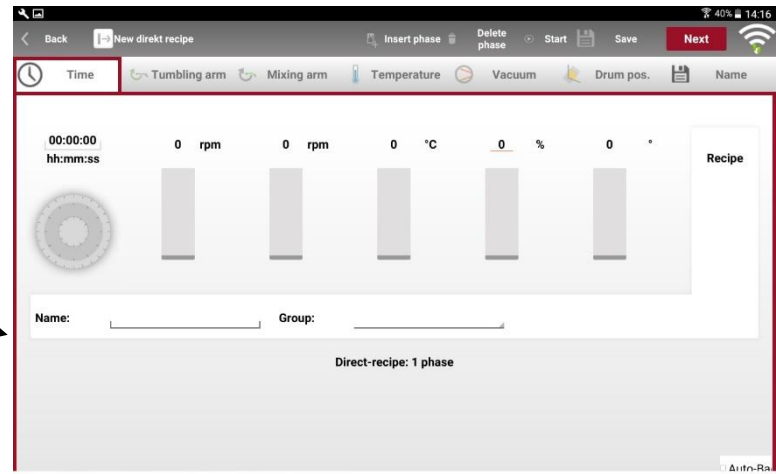
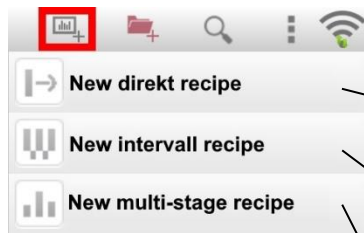
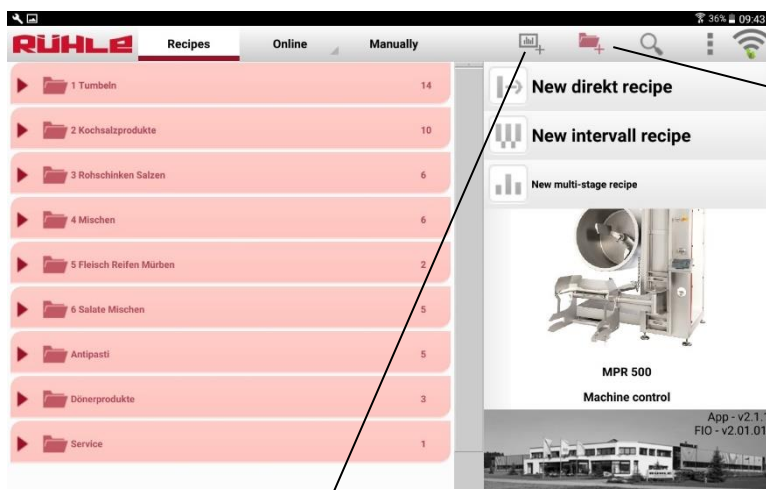
II • Operation

- 1) Frame
- 2) Control wheel
- 3) Emergency stop button
- 4) Side panel
- 5) Plug for work without mixing arm
- 6) Operation panel (Tablet-PC)
- 7) Condensation flap
- 8) Machine foot
- 9) Trolley (optional)
- 10) Trolley reception
- 11) Drum
- 12) Tumbling system
- 13) Lid
- 14) Bail wire rope
- 15) Lift system
- 16) Mounting aid scraper
- 17) Discharging aid (Trolley connection)
- 18) Installation wrench trolley reception
- 19) Mixing arm
- 20) Tumbling arm
- 21) Mounting aid tumbling arm

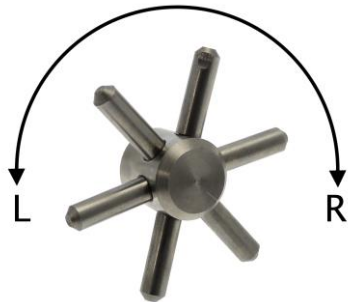
▶ • Recipe selection / Recipe start

(Welcome screen) → (Recipe selection) → (Recipe) → (Manual settings) → (Recipe start) → (Recipe editor)

• Programming / Programming recipes

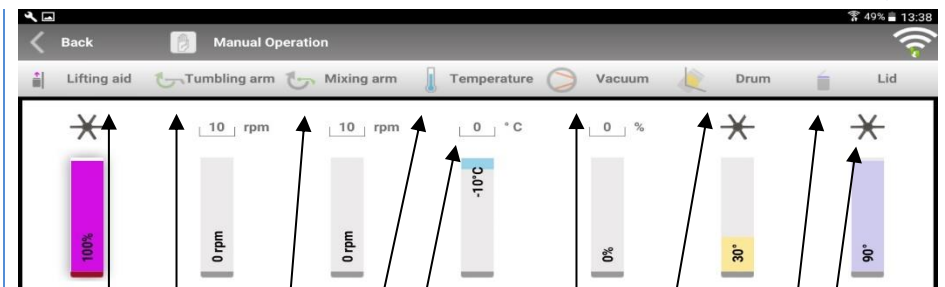


✳ • Control wheel - Manual operation



Limit stop left	Limit stop right
Lid close	Lid open
Swing drum down	Swing drum up
Lifting aid downwards	Lifting aid upwards
Tumbling system counterclockwise	Tumbling system clockwise
Simultaneous movement of drum and arm (discharging)	Simultaneous movement of drum and arm (discharging)

III • Manual settings



Lifting aid
 Tumbling arm (0 rpm to 25 rpm)
 Mixing arm (0 rpm to 25 rpm)
 Temperature (-25°C to +30°C)
 Input boxes

Vacuum (0% to 90%)
 Drum (30° to 102°)
 Lid (0° to 100°)
 Icon for manual control

III • Cleaning

