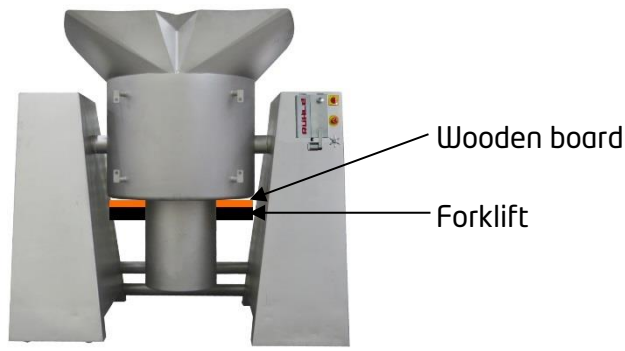


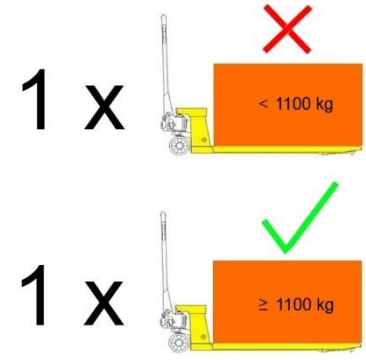
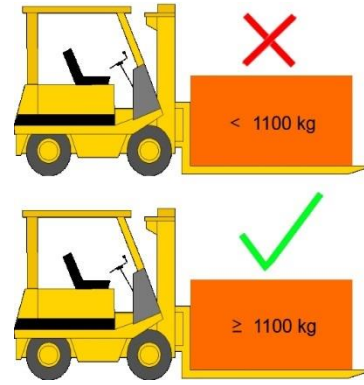


Quick installation guide

I • Installing the machine



Wooden board
Forklift



II • Operation



- 1) Main switch
- 2) Emergency-stop-button
- 3) Control wheel
- 4) Operation panel (Tablet-PC)
- 5) Lateral machine food
- 6) Side panel
- 7) Type plate
- 8) Power supply
- 9) Wheel
- 10) Trolley
- 11) Lift system
- 12) Drum
- 13) Lid
- 14) Tumbling arm
- 15) Ring
- 16) Plug
- 17) Mixing arm

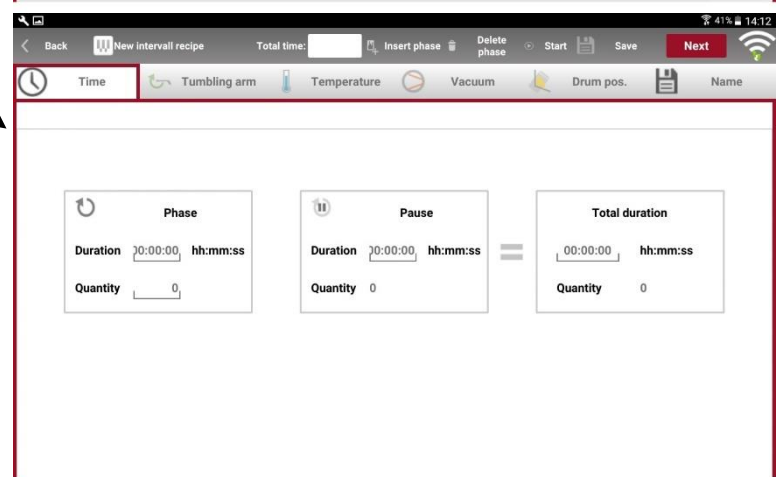
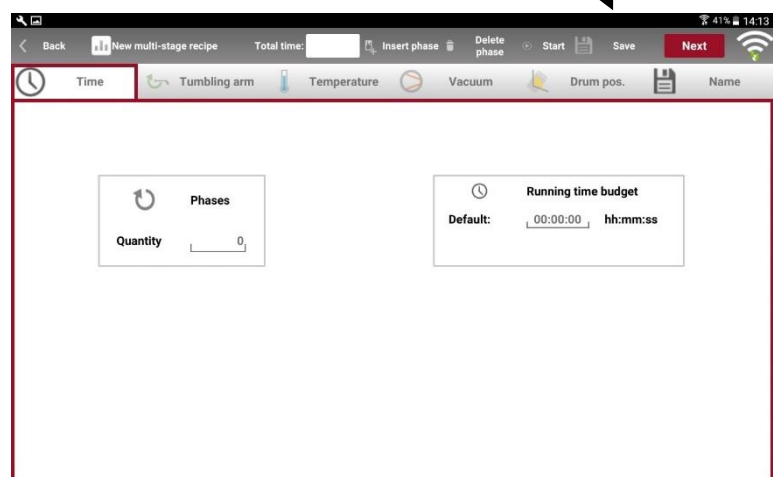
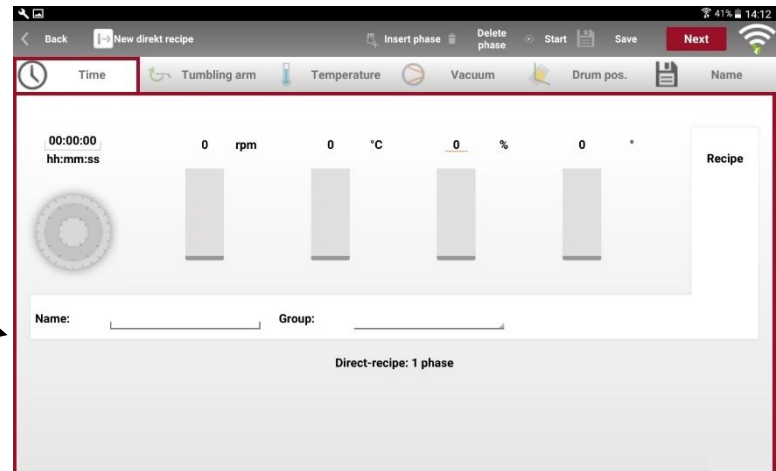
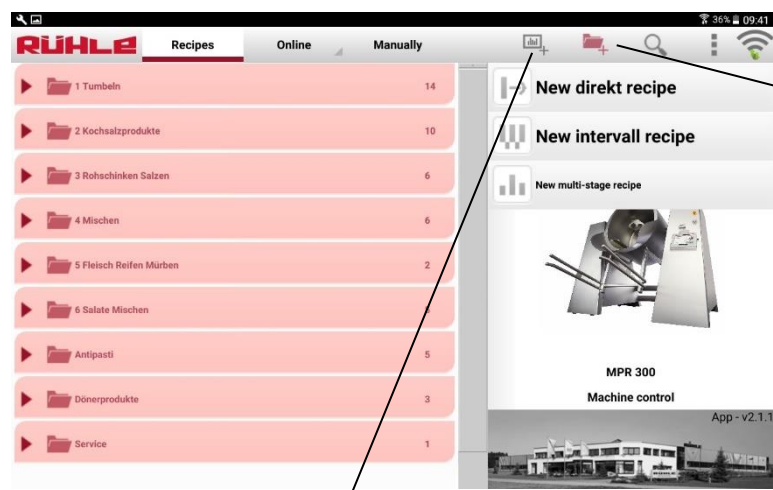
▶ • Recipe selection / Recipe start

The interface consists of several screens:

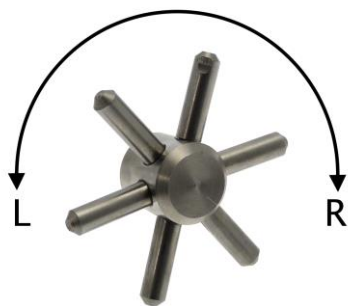
- (Welcome screen):** Shows a list of recipe categories like '1 Tumbeln', '2 Kochsalzprodukte', etc.
- (Recipe selection):** Shows a tree view of 'Recipe group' and 'Recipe name'.
- (Recipe):** Shows a list of recipes with their names and durations, such as '1 Verarbeitungsfleisch 5 min'.
- (Manual settings):** A control panel with sliders for 'Tumbling arm' (0-10 rpm), 'Temperature' (0-10°C), 'Vacuum' (0-10%), and buttons for 'Drum' and 'Lid'.

Navigation buttons include 'Start' (Recipe start) and 'Edit' (Recipe editor).

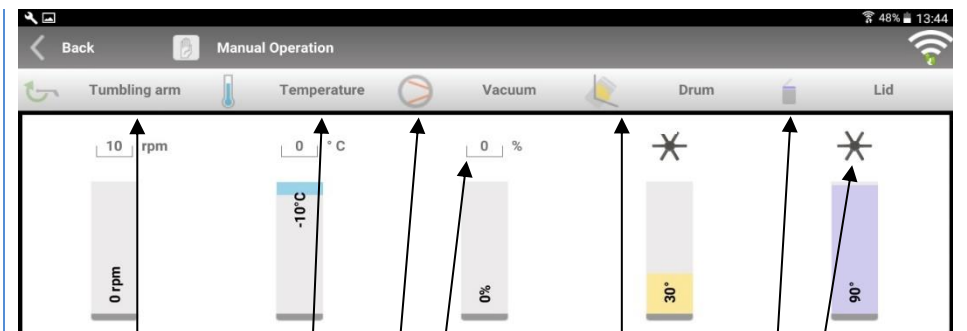
• Programming / Programming recipes



✱ • Control wheel - Manual Operation



III • Manual settings



Limit stop left	Limit stop right
Lid close	Lid open
Swing drum down	Swing drum up
Tumbling system counterclockwise	Tumbling system clockwise
Simultaneous movement of drum and arm (discharging)	Simultaneous movement of drum and arm (discharging)

Tumbling arm (0 rpm to 25 rpm)
 Temperature (-25°C to +30°C)
 Vacuum (0% to 90%)
 Input boxes

Drum (-10° to 100°)
 Lid (0° to 120°)
 Icon for manual control

IV • Cleaning

