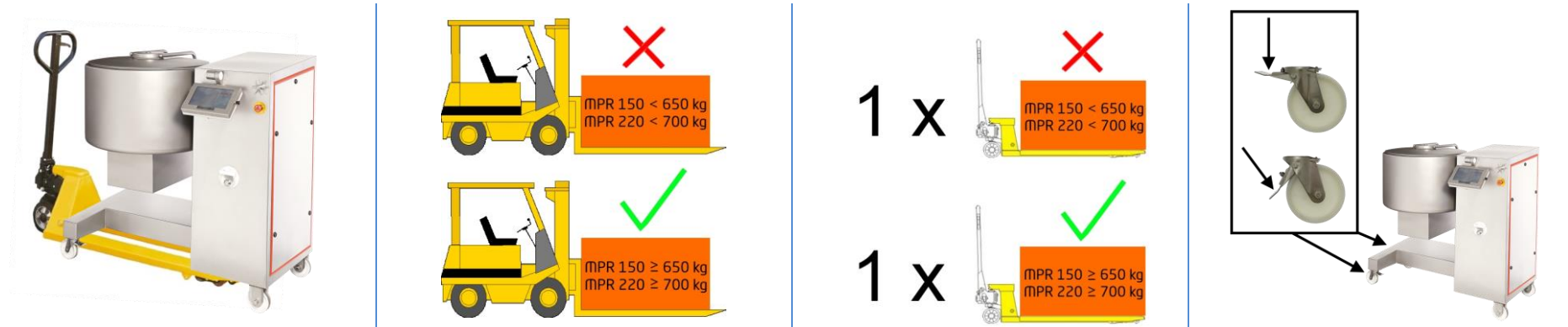
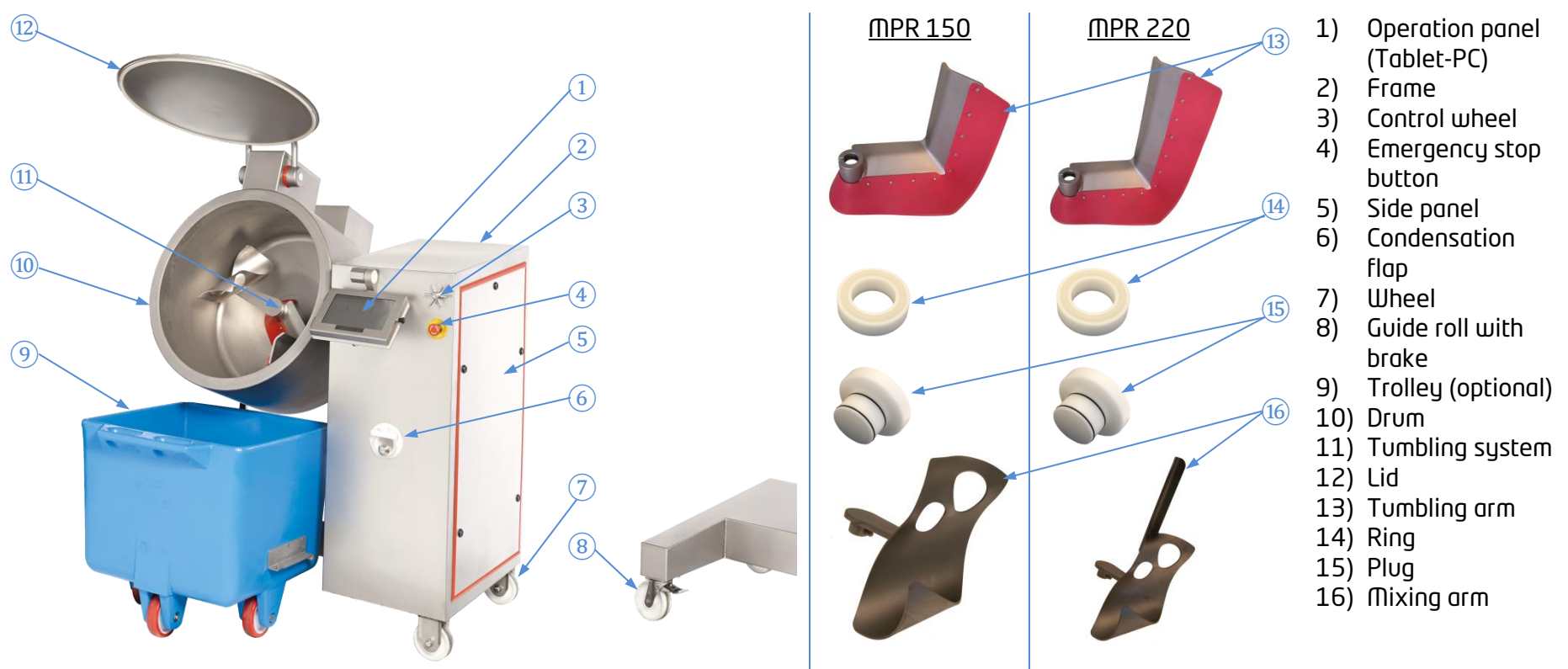




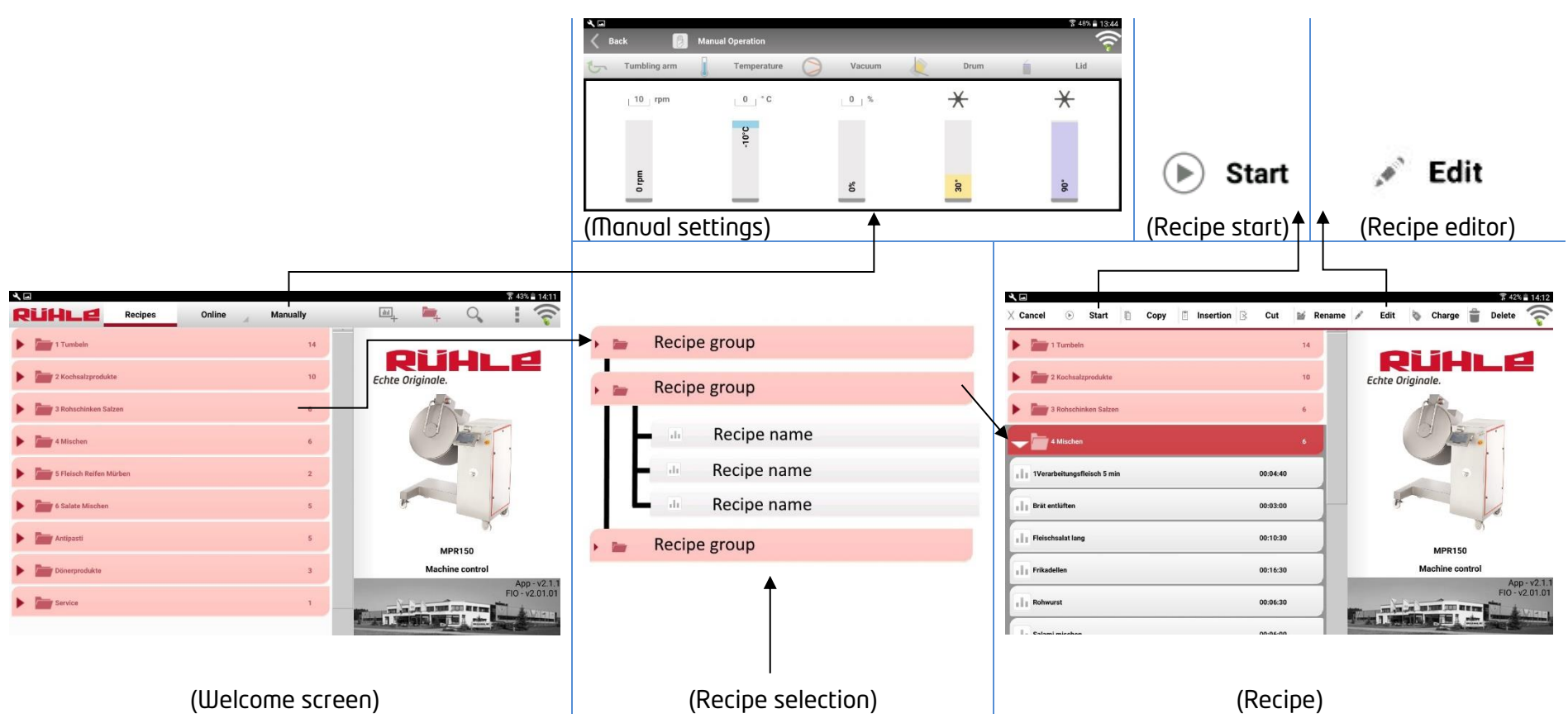
## I • Installing the machine



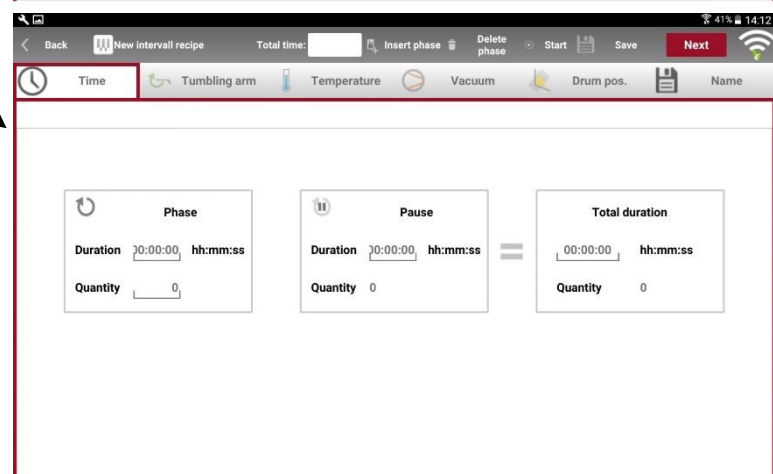
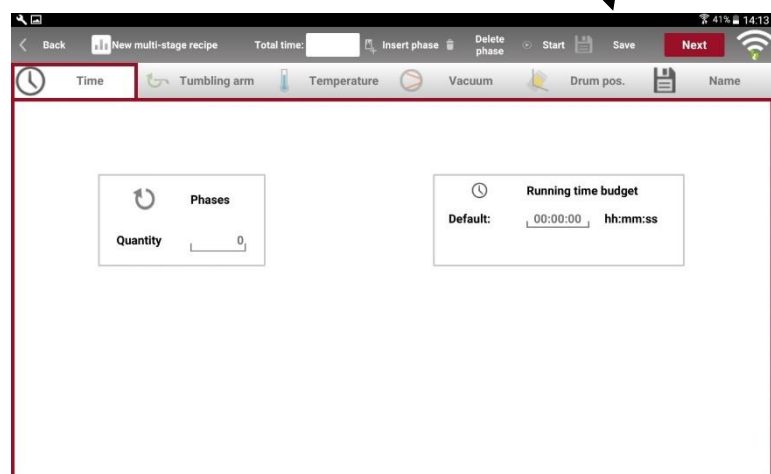
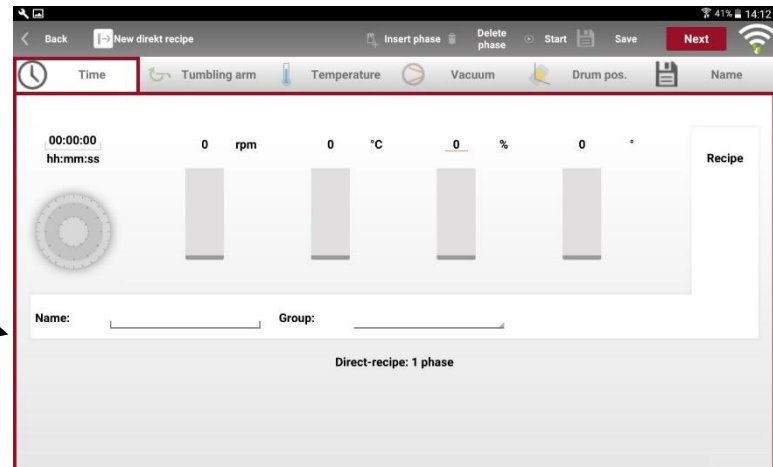
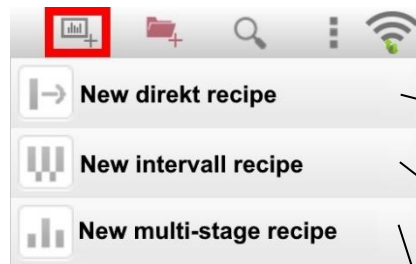
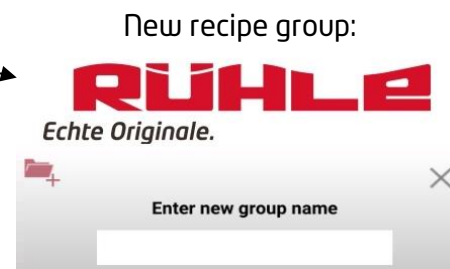
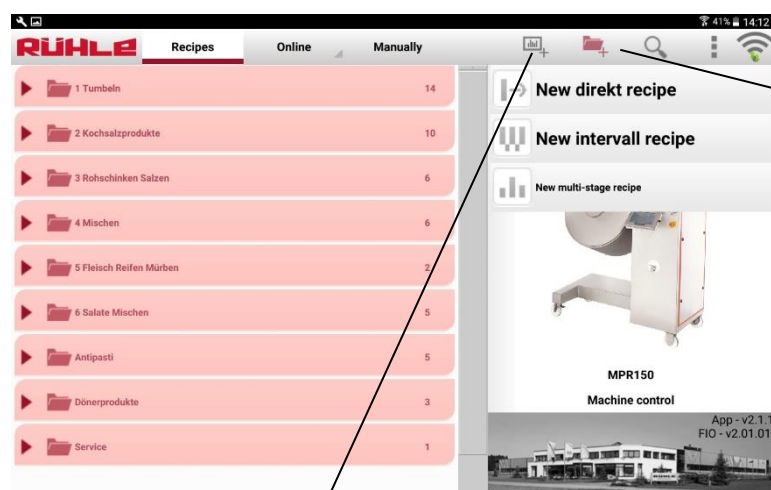
## II • Operation



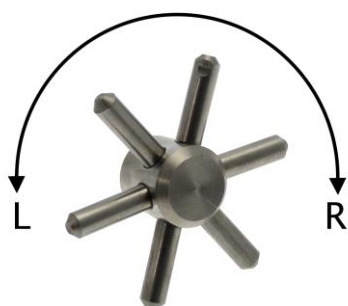
## ▶ • Recipe selection / Recipe start



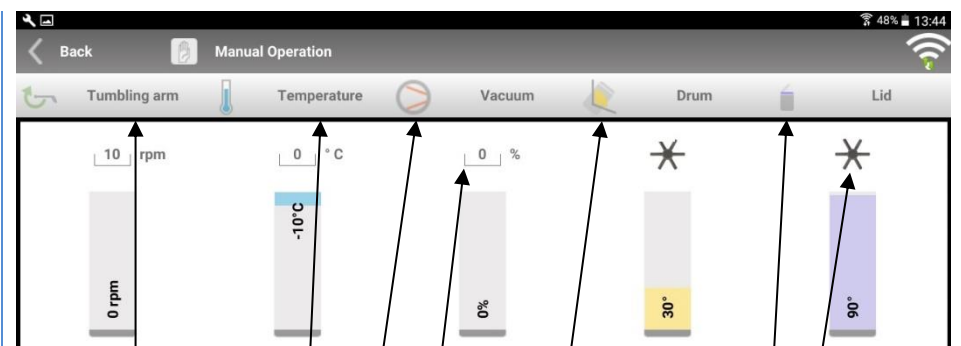
## • Programming / Programming recipes



## \* Control wheel - Manual operation



## III • Manual settings



Limit stop left	Limit stop right
Lid close	Lid open
Swing drum down	Swing drum up
Tumbling system counterclockwise	Tumbling system clockwise
Simultaneous movement of drum and arm (discharging)	Simultaneous movement of drum and arm (discharging)

Tumbling arm (0 rpm to 50 rpm)

Temperature (-25°C to +30°C)

Vacuum (0% to 90%)

Input boxes

Drum (0° to 100°)

Lid (0° to 100°)

Icon for manual control

## IV • Cleaning

